

# Work Order ID 56875

March 11, 2010 2:45:07 PM

Page 1

Item ID: D412-724-043

Accept

Revision ID:

Item Name: Head Rest Assembly, LH

Start Date: 3/11/10 Start Qty: 1.00

Required Date: 3/15/10 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

If D412-724-043 is a W/O on it's own, photocopy bluefile and create labels per  
PPP D412-724-043 CHG001

5/10/03/11

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10-3-11

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

5/10/03/11

40

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Page 2

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Work Center ID

Operation  
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Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-724-

043 Location: \_\_\_\_\_ PPP Rev: *Draft*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

16-3-11 SL (10)

MF 10-3-17 1003-22

# Picklist Print

March 11, 2010 2:45:06 PM

Work Order ID: 56875

Parent Item: D412-724-043

Parent Item Name: Head Rest Assembly, LH

Comments: IPP Rev: A1104.09.0811 New Issue: KJ/JLM

Start Date: 3/11/10

Required Date: 3/15/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty. Issued	Date Issued	Status
525-10R6		Purchased	No			120	Each	292.0000	4.0000			



Screw

10-3-11 \$

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST325

292

101203

14

113524

278

5303-041

Manufactured No

120

Each

0.0000

1.0000



Head Rest

5304-043

Manufactured No

120

Each

14.0000

1.0000



Tube Assembly

B56297 10-3-11 \$

10-3-11 \$ (12)

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

2

44355

2

Main Warehouse

ST187

12

54445

12

REFERENCE ON

### 3.0 INSTALLATION PROCEDURE

#### To install a Dart Head Rest Assembly:

- 3.1 If installed, remove the existing Head Rest Assembly by pulling the quick release pin that attaches it to the seat. Make note of the installation position (if applicable).
- 3.2 Inspect the seat for damage in the vicinity of the Head Rest Assembly. Consult the Aircraft Maintenance Manual for disposition if damage is observed.
- 3.3 If only replacing the Head Rest with the equivalent Dart D3303-041 Head Rest, separate the existing Head Rest from the existing Tube Assembly by undoing 4 screws. Re-assemble D3303-041 Head Rest with existing Tube Assembly by installing 4 screws and tightening to 15-25 in lb.
- 3.4 If only replacing the Tube Assembly with a Dart D3304-041/-043/-044 Tube Assembly, separate the existing Head Rest from the existing Tube Assembly by undoing 4 screws. Re-assemble existing Head Rest with Dart D3304-041/-043/-044 Tube Assembly by installing 4 screws and tightening to 15-25 in lb.
- 3.5 Slide the new or modified Head Rest Assembly into the seat tube and lock in place at the same location that the old Head Rest Assembly was installed (if applicable) using the quick release pin. Ensure pin is properly engaged.

### 4.0 WEIGHT AND BALANCE

There is negligible weight change associated with the installation of the Dart Head Rests.

### 5.0 PARTS LIST

QTY -011	QTY -041	QTY -043	QTY -044	Part Number	Description
X				D412-724-011	Dart Replacement Head Rest Kit, for 205/212/412
2	X			D412-724-041	Head Rest Assembly, Center
1		X		D412-724-043	Head Rest Assembly, LH
1			X	D412-724-044	Head Rest Assembly, RH
	1	1	1	D3303-041	Head Rest
	1			D3304-041	Tube Assembly
		1		D3304-043	Tube Assembly
			1	D3304-044	Tube Assembly
	4	4	4	AN525-10R6	Screw

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval. Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries